



## "TWISTER" assembly instructions

- 1 - Rethread and plane down the frame with professional tools in order to guarantee the correct alignment of your Bottom Bracket
- 2 - Clean and grease threads with a waterproof grease.
- 3 - To mount the twister Bottom Bracket (1) + (2) + (3) start with the right hand cup, (1) Be careful as this cup has **left** handed thread.
- 4 - Tighten at 40 N.m with a **compatible ISIS DRIVE** tool (recommended models below) :  
- VAR® (BP-99600, BP-99620 & BP-99630) / FSA® / BIKE HAND® (YC26BB) / PARK TOOL® (BBT2)
- 5 - Mount the left hand cup (4) also at 40 N.m
- 6 - Check the axle's rotation after assembly and tightening of the cups.

### Caution:

This bottom bracket is 100 % compatible with cranks designed and manufactured for **108/113/118 mm** lengths.

Tighten cranks until they make contact with the axle ring (5 & 6) - fig1

This bottom bracket was designed to be compatible with all **68 mm & 70 mm** frame boxes